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In the Specification:

Please **replace** the paragraph at **page 3, lines 1 to 8**, with a replacement paragraph amended as follows:

According to the invention, the support points or control points of the or each tool path are defined either in workpiece coordinates or in machine coordinates. Thereafter, at least one spline is produced or generated as a function of the support points for each tool path. The or each spline is output to a control arrangement of the milling machine, whereby the control arrangement controls the motion of the tool along the or each tool path on the basis of the or each spline.

Please **replace** the paragraph at **page 5, lines 13 to 19**, with a replacement paragraph amended as follows:

For the machining of the workpiece, the tool or the miller is moved relative to the workpiece. The motion of the tool or miller relative to the workpiece is described by tool paths or milling paths. The tool paths or milling paths describe the position of a tool tip or a tool reference point relative to the workpiece. The tool paths are defined in a CAD/CAM system in the form of support points or ~~[[check]]~~ control points or way points.

Please replace the paragraph at page 8 line 20 to page 9 line 3, with a replacement paragraph amended as follows:

The first programming arrangement 21 is a CAD/CAM system. The CAD/CAM system produces or generates a so-called APT (Automatic Programming Tool) file 22, whereby an APT processor 23 produces from the APT file 22 a machine-independent control file 24 for the milling machining of the workpiece. With the aid of so-called post-processors 26, so-called control or NC files 27, which are ~~machine-dependant~~, machine-dependent, are produced from the machine-independent control file 24. These control or NC files 27 are provided to control arrangements 28, which control the individual motion axes of the milling machine or NC machine.

[RESPONSE CONTINUES ON NEXT PAGE]